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## Biomass conversion - Chemical valorization of wastes

### BIO-BASED NITRILES VIA HETEROGENEOUSLY CATALYZED OXIDATIVE DECARBOXYLATION OF AMINO ACIDS

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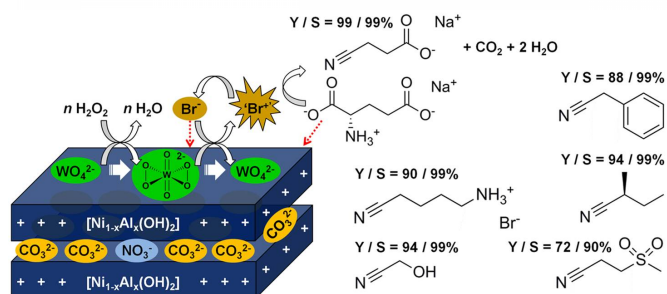
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#### ABSTRACT

Increasing amounts of proteins are available as waste streams from agro-industry and biofuel production. Although the average protein content of these byproducts varies from 20 to 40 wt%,<sup>[1]</sup> this fraction is rarely used for industrial applications. Hydrolytic depolymerization, as an essential part of waste protein valorization into bio-based chemicals, results in aqueous mixtures of amino acids; further separation is demanding due to their zwitterionic nature.<sup>[2]</sup> Here, oxidative decarboxylation of amino acids into nitriles is proposed as a useful link in the valorization chain, because it not only provides a way around the separation issue, but even allows to recycle nitrogen into - often bifunctional - nitrile platform molecules. For instance, nitriles give access to amines, amides, acids. The reaction is generally mediated by hypobromite ('Br<sup>+</sup>') species, which are often produced from halogenated reagents like N-bromosuccinimide,<sup>[3]</sup> or by NaOCl induced oxidation of NaBr,<sup>[4]</sup> together with large amounts of (in)organic waste. On the other hand, bromoperoxidases catalyze this transformation using H<sub>2</sub>O<sub>2</sub> as oxidant, but selectivity is difficult to control.<sup>[5]</sup>

A heterogeneous catalytic system was developed to mimic the halide oxidation activity of these enzymes. Proximity effects exerted by the layered double hydroxide (LDH) supported tungstate catalyst facilitate both halide oxidation<sup>[6]</sup> and subsequent decarboxylation.<sup>[7]</sup> Selective defunctionalization of amino acids into nitriles is achieved in aqueous media using catalytic amounts of bromide and H<sub>2</sub>O<sub>2</sub> as green oxidant. Many naturally occurring amino acids were converted with excellent selectivity, often resulting in yields > 90% (Figure 1). The system is compatible with alcohols, amides, and even carboxylic acids, amines or guanidines after an appropriate neutralization step; methionine can be transformed into a nitrile-sulfone derivative. In addition, this system was successfully applied to convert wheat gluten, as an example of a protein-rich byproduct from the starch industry, into useful bio-based N-containing chemicals, thereby demonstrating the potential for closing the N-loop.



#### FIG1 LEGEND

Figure 1. Heterogeneous catalytic system for oxidative decarboxylation of amino acids.

#### FIG2 LEGEND

#### KEYWORDS

amino acids | biomass | decarboxylation | heterogeneous catalysis | nitriles

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